# NL1000 Series User's Manual

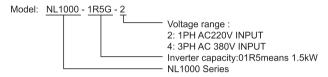
#### 1. Preface

Thank you for choosing NL1000 series of high-performance, Simple inverter. Diagram of the operating instructions, is to facilitate the description, may be slightly different with the product.

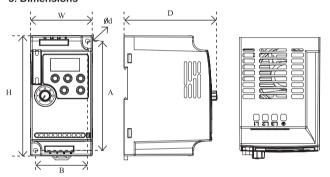
Please note that this manual will be handed the hands of end users, and retain for future maintenance, use and If in doubt, please contact with our company or agent of the Company to get in touch, we will be happy to serve vou.

## 2. Nameplate Description





## 3. Dimensions



Note: Support for standard 35 mm rail mounting

Unit: mm

Model	W	Н	D	Α	В	Ød
NL1000-00R4G2NL1000-01R5G2	68	132	102	120	57	4.5
NL1000-02R2G2	70	142	112.2	130	61	4.5
NL1000-00R7G4NL1000-02R2G4	12	142	112.2	130	01	4.5

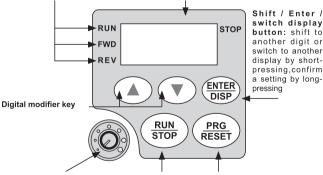
## 4. Keyboard Description

# RUN/FWD/REV/STOP:

Status indictor:Various operation status

# Display area: displays:

set frequency, operating frequency, current, and abnormal values for each parameter setting content



Turn to another frequency by rotating the potentiometer when the Click Run, and then frequency is set to be controlled by click Stop rogramming key, press 2 the manipulator potentiometer

Run / Stop button:

Programming key / fault seconds for the fault reset button

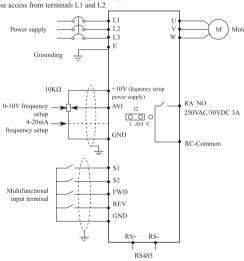
## 5. Product Specifications

	Items	NL1000	
Power Rated voltage, Frequency		1PH/3PH AC 220V 50/60Hz; 3PH AC380V 50/60Hz	
Supply	Voltage Range	220V: 170V~240V; 380V:330V~440V	
Output	Voltage Range	220V: 0~220V; 380V:0~380V	
Output	Frequency Range	0.10~400.00Hz	
С	ontrol method	V/F control, Space vector control.	
Indication		Operating status/Alarm definition/interactive guidance: eg, frequency setting, the output frequency/current, DC bus voltage, the temperature and so on.	

	Items	NL1000
	Output Frequency	0.10Hz~400.00Hz
	Range Frequency Setting Resolution	Digital input: 0.1 Hz, analog input: 0.1% of maximum output frequency
	Output Frequency Accuracy	0.1Hz
	V/F Control	Setting V/F curve to satisfy various load requirements.
Co	Torque Control	Auto increase: auto raise torque by loading condition; Manual increase:enable to set 0.0~20.0% of raising torque.
Control Specifications	Multifunctional Input Terminal	Four multi-function input terminals, realizing functions including fifteen section speed control, program running, four-section acceleration/deceleration speed switch, UP/DOWN function and emergency stop and other functions
	Multifunctional Output Terminal	1 multi-function output terminals for displaying of running, zerospeed, counter, external abnormity, program operat ion and other information and warnings.
	Acceleration/ deceleration Time Setting	0~999.9s acceleration/deceleration time can be set individually.
	PID Control	Built-in PID control
	RS485	Standard RS485 communication function (MODBUS)
Other Functions	Frequency Setting	Analog input:0 to 10V, 4 to 20mA can be selected; Digital input: Input using the setting dial of the operation panel or RS4850 rUP/DOWN. Note: AVI terminals can be used to select an analog voltage input (0-10V) and analog current input (4-20mA) through the switch 12.
ons	Multi-speed	Four multifunction input terminals, 15 section speed can be set
	Automatic voltage regulation	Automatic voltage regulation function can be selected
	Counter	Built-in 2 group of counters
7 - P	Overload	150%, 60second (Constant torque)
Protection/ Warning Function	Over Voltage	Over voltage protection can be set.
	Under Voltage	Under voltage protection can be set.
] a a ž	Other Protections	Output shortcircuit, over current, and parameter lock and so on.
ᄪ	Ambient Temperature	-10°C to 40°C (non-freezing)
<u>≦</u> i	Ambient Humidity	Max. 95% (non-condensing)
l m	Altitude	Lower than 1000m
nent	Vibration	Max. 0.5G
Š.	Cooling Mode	Forced air cooling
ructure	Protective Structure	IP 20
Environment Structure Installation	Mode	Wall-mounted or standard 35MM rail mounting

## 6.Wiring

Note: When using a single-phase power supply, please access from terminals L1 and L2



Note: AVI terminals can be used to select an analog voltage input (0-10V) and analog current input (4-20mA) through the switch J2.

## 7.Parameters

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initial value
	P000	Main display data selection	0-32	1	1
Monitor	P001	Display the set frequecy	Read only		
	P002	Display the output frequency	Read only		
functions	P003	Display the output current	Read only		
	P004	Display the motor speed	Read only		

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initia value
	P005	Display the DC bus voltage value	Read only		
	P006	Display the temperature of inverter	Read only		
	P007	Display PID	Read only		
	P010	Alarm record 1	Read only		
	P011	Alarm record 2	Read only		
₹	P012	Alarm record 3	Read only		
onit	P013	Alarm record 4	Read only		
Monitor functions	P014	The frequency setting in the last alarm	Read only		
sni	P015	The output frequency in last alarm	Read only		
	P016	The output current in last alarm	Read only		
	P017	The output voltage in last alarm	Read only		
	P018	The output DC bus voltage in last alarm	Read only		
	P100	Digital frequency setting	0.00—Maximum frequency	0.1	0.0
	P101	Frequency setting selection	0: Digital frequency setting (P100) 1: Analog voltage (0—10VDC) 2: Analog current(0—20mADC) 3. Setting dial (Operation panel) 4 UP/DOWN frequency setting 5: RS485 communication frequency setting	1	3
	P102	Start signal selection	0: Operation panel (FWD/REV/ STOP) 1: I/O terminal 2: Communication (RS485)	1	0
	P103	"stop" key lock operation selection	0: "Stop" key lock mode invalid 1: "Stop" key lock mode valid	1	1
	P104	Reverse rotation prevention selection	0: Reverse rotation disallowed 1: Reverse rotation allowed	1	1
	P105	Maximum frequency	Minimum frequency~400.00Hz	0.1	50.0
	P106	Minimum frequency	0.00~maximum frequency	0.1	0.00
	P107	Acceleration time 1	0~999.9s	0.1	Depends
	P108	Deceleration time 1	0~999.9s	0.1	models
	P109	V/F maximum	V/F intermediate voltage ~	0.1	Depends
	P110	voltage V/F base frequency	V/F intermediate frequency ~	0.1	models 50.00
	P111	V/F intermediate voltage	max. frequency  V/F minimum voltage ~ V/F maximum voltage	0.1	Changing
œ					
Basic fu	P112	V/F intermediate frequency	V/F minimum frequency ~ V/F base frequency	0.01	2.50
Basic function	P112			0.01	2.50 15.0
Basic functions	P113	frequency V/F minimum voltage V/F minimum	base frequency 0~V/F intermediate voltage	0.1	15.0
Basic functions	P113 P114	frequency V/F minimum voltage V/F minimum frequency	base frequency  0~V/F intermediate voltage  0~V/F intermediate frequency	0.1	15.0
Basic functions	P113	frequency V/F minimum voltage V/F minimum frequency Carrier frequency	base frequency 0~V/F intermediate voltage	0.1	15.0
Basic functions	P113 P114	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier	base frequency  0~V/F intermediate voltage  0~V/F intermediate frequency	0.1	15.0 1.25
Basic functions	P113 P114 P115	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up Initialization of	base frequency 0-V/F intermediate voltage 0-V/F intermediate frequency 1.0K-15.0K Reserved 8: Initialization of Factory	0.1 0.1 0.1	15.0 1.25 Changing
Basic functions	P113 P114 P115 P116	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up	base frequency 0~V/F intermediate voltage 0~V/F intermediate frequency 1.0K-15.0K Reserved 8: Initialization of Factory Setting 0: Unlock parameters	0.1 0.1 0.1	15.0 1.25 Changing 0
Basic functions	P113 P114 P115 P116 P117	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up Initialization of parameters Parameter lock Start mode	base frequency 0-V/F intermediate voltage 0-V/F intermediate frequency 1.0K-15.0K Reserved 8: Initialization of Factory Setting 0: Unlock parameters 1: Lock up parameters 0: regular start	0.1 0.1 0.1 1	15.0 1.25 Changing 0
Basic functions	P113 P114 P115 P116 P117 P118	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up Initialization of parameters Parameter lock Start mode selection Stop mode	base frequency 0~V/F intermediate voltage 0~V/F intermediate frequency 1.0K-15.0K Reserved 8: Initialization of Factory Setting 0: Unlock parameters 1: Lock up parameters 0: regular start 1: restart after inspection 0: deceleration to a stop	0.1 0.1 1 1	15.0 1.25 Changing 0 0 0
Basic functions	P113 P114 P115 P116 P117 P118 P200 P201	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up Initialization of parameters Parameter lock Start mode selection Stop mode selection	base frequency  0~V/F intermediate voltage  0~V/F intermediate frequency  1.0K-15.0K  Reserved  8: Initialization of Factory Setting  0: Unlock parameters  1: Lock up parameters  0: regular start 1: restart after inspection  0: deceleration to a stop  1: coasting	0.1 0.1 0.1 1 1 1	15.0 1.25 Changing 0 0 0 0
Basic functions	P113 P114 P115 P116 P117 P118 P200 P201	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up Initialization of parameters Parameter lock Start mode selection Stop mode selection Starting frequency	base frequency  0~V/F intermediate voltage  0~V/F intermediate frequency  1.0K-15.0K  Reserved  8: Initialization of Factory Setting  0: Unlock parameters  1: Lock up parameters  0: regular start 1: restart after inspection  0: deceleration to a stop  1: coasting  0.10~10.00Hz	0.1 0.1 1 1 1 1 1 1 0.01	15.0  1.25  Changing 0  0  0  0  0  0  0.5
Basic functions	P113 P114 P115 P116 P117 P118 P200 P201	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up Initialization of parameters Parameter lock Start mode selection Stop mode selection Starting frequency Stopping frequency	base frequency  0~V/F intermediate voltage  0~V/F intermediate frequency  1.0K-15.0K  Reserved  8: Initialization of Factory Setting  0: Unlock parameters  1: Lock up parameters  0: regular start 1: restart after inspection  0: deceleration to a stop  1: coasting	0.1 0.1 0.1 1 1 1	15.0 1.25 Changing 0 0 0 0
Basic functions	P113 P114 P115 P116 P117 P118 P200 P201	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up Initialization of parameters Parameter lock Start mode selection Stop mode selection Starting frequency Stopping frequency DC injection brake operation current (start)	base frequency  0~V/F intermediate voltage  0~V/F intermediate frequency  1.0K-15.0K  Reserved  8: Initialization of Factory Setting  0: Unlock parameters  1: Lock up parameters  0: regular start 1: restart after inspection  0: deceleration to a stop  1: coasting  0.10~10.00Hz	0.1 0.1 1 1 1 1 1 1 0.01	15.0  1.25  Changing 0  0  0  0  0  0  0.5
Basic functions	P113 P114 P115 P116 P117 P118 P200 P201 P202 P203	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up Initialization of parameters Parameter lock Start mode selection Stop mode selection Starting frequency Stopping frequency DC injection brake operation current (start) DC injection brake operation time (start)	base frequency 0-V/F intermediate voltage 0-V/F intermediate frequency 1.0K-15.0K Reserved 8: Initialization of Factory Setting 0: Unlock parameters 1: Lock up parameters 0: regular start 1: restart after inspection 0: deceleration to a stop 1: coasting 0.10-10.00Hz 0.10-10.00Hz	0.1 0.1 1 1 1 1 1 0.01 0.01	15.0  1.25  Changing  0  0  0  0  0  0  0.5  0.5
Basic functions	P113 P114 P115 P116 P117 P118 P200 P201 P202 P203 P204	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up Initialization of parameters Parameter lock Start mode selection Stop mode selection Stoping frequency DC injection brake operation current (start)	base frequency  0-V/F intermediate voltage  0-V/F intermediate frequency  1.0K-15.0K  Reserved  8: Initialization of Factory Setting  0: Unlock parameters  1: Lock up parameters  0: regular start  1: restart after inspection  0: deceleration to a stop  1: coasting  0.10-10.00Hz  0-150% rated motor current	0.1 0.1 0.1 1 1 1 1 0.01 0.01 0.01	15.0  1.25  Changing 0  0  0  0  0  0.5  0.5  100%
Basic functions	P113 P114 P115 P116 P117 P118 P200 P201 P202 P203 P204	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up Initialization of parameters Parameter lock Start mode selection Stop mode selection Starting frequency DC injection brake operation current (start) DC injection brake operation time (start) DC injection brake operation time (start) DC injection brake operation current	base frequency 0~V/F intermediate voltage 0~V/F intermediate frequency 1.0K-15.0K Reserved 8: Initialization of Factory Setting 0: Unlock parameters 1: Lock up parameters 1: Lock up parameters 0: regular start 1: restart after inspection 0: deceleration to a stop 1: coasting 0.10~10.00Hz 0.10~10.00Hz 0~150% rated motor current 0~25.0S	0.1 0.1 0.1 1 1 1 1 1 0.01 0.01 1%	15.0  1.25  Changing 0  0  0  0  0  0.5  0.5  100%
Basic functions	P113 P114 P115 P116 P117 P118 P200 P201 P202 P203 P204 P205	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up Initialization of parameters Parameter lock Start mode selection Stop mode selection Starting frequency DC injection brake operation current (start) DC injection brake operation current (stop) DC injection brake operation current (stop) DC injection brake operation current (stop) DC injection brake operation current	base frequency  0~V/F intermediate voltage  0~V/F intermediate frequency  1.0K-15.0K  Reserved  8: Initialization of Factory Setting  0: Unlock parameters  1: Lock up parameters  1: Lock up parameters  0: regular start  1: restart after inspection  0: deceleration to a stop  1: coasting  0.10~10.00Hz  0.10~10.00Hz  0~150% rated motor current  0~25.0S  0~150% rated motor current	0.1 0.1 0.1 1 1 1 1 1 1 1 1 1 1 1 1 1	15.0  1.25  Changing 0  0  0  0  0  0  1.00%
Basic functions	P113 P114 P115 P116 P117 P118 P200 P201 P202 P203 P204 P205 P206	frequency V/F minimum voltage V/F minimum frequency Carrier frequency Automatic carrier line up Initialization of parameters Parameter lock Start mode selection Stop mode selection Starting frequency DC injection brake operation current (start) DC injection brake operation current (start) DC injection brake operation current (stop) DC injection brake operation current (stop) DC injection brake operation current (stop)	base frequency  0-V/F intermediate voltage  0-V/F intermediate frequency  1.0K-15.0K  Reserved  8: Initialization of Factory Setting  0: Unlock parameters  1: Lock up parameters  0: regular start  1: restart after inspection  0: deceleration to a stop  1: coasting  0.10-10.00Hz  0-150% rated motor current  0-25.0S  0-150% rated motor current	0.1 0.1 0.1 1 1 1 1 1 0.01 0.01 0.01 1% 0.1	15.0  1.25  Changing 0  0  0  0  0  0.5  0.5  100%  0

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initial value
	P211	No load current ratio of motor	0~100%	0.1	40%
	P212	Rated motor rotation speed	0~6000r/min	1	1420
Basic	P213	Number of motor poles	0~20	2	4
	P214	Rated motor slip	0~10.00Hz	0.1	2.50
Basic functions	P215	Rated motor frequency	0-400.00Hz	0.1	50.00
8	P216 P217	Resistance of stator Resistance of rotor	0-100Ω 0-100Ω	0.1	0
	P218	Self inductance of rotor	0-1.000H	0.1	0
	P219	Mutual inductance of rotor	0-1.000H	0.1	0
	P300	AVI minimum	0~AV maximum voltage	0.1	0
	P301	voltage input AVI maximum	AV minimum voltage~10V	0.1	10.0
	-	voltage input AVI input filter	_		
	P302	time AVI minimum	0~25.0S	0.1	1.0
	P303	current input	0~AI maximum current	0.1	4.0
	P304	AVI maximum current input	AI minimum current input~20mA	0.1	20.0
	P305	AVI input filter time	0~25.0S	0.1	2.5
	P306	Reserved	0~FOV maximum voltage	0.1	0
	P307	Reserved	FOV maximum voltage output~10V	0.1	10.0
	P310	Frequency of low analog	0~600.00	0.1	0.00
	P311	Direction of low analog	0/1	1	0
	P312	Frequency of high	0~600.00	0.1	50.00
	P313	analog Direction of high	0/1	1	0
	P314	Analog input	0/1	1	0
	-	reverse selection Input terminal	0: Invalid		
	P315	FWD (0~32) Input terminal REV	1: Jog 2: Jog Forward	1	6
	P316	(0~32)	3: Jog reverse 4: Forward/ reverse	1	7
I/C	P317	Input terminal S1 (0~32)	5: Run 6: Forward 7: Reverse 8: Stop 9: Multi-speed 1 10: Multi-speed 2 11: Multi-speed 3	1	18
I/O functions	P318	Input terminal S2 (0~32)	12: Multi-speed 4 13: Accleration/Deceleration	1	9
tions	P319	Reserved	terminal 1 14: Accleration/Deceleration	1	
	P320 P321	Reserved Reserved	terminal 2 15: Frequency increase signal (UP)	1	
	(0~32)	Reserved	16: Frequency decrease signal (DOWN) 17: Emergency stop signal	1	
	P322 (0~32)	Reserved	18: Inverter reset signal 19: PID in running 20: PLC in running 21: Start signal for timer 1 22: Start signal for timer 2 23: Counter pulse signal 24: Counter reset signal 25: Memory clear 26: Start winding operation	1	
	P323	Reserved	0: Invalid 1: In running 2: Frequency reached 3: Alarm 4: Zero speed 5: Frequency 1 reached 6: Frequency 2 reached 7: Accleration 9: Indication for under voltage 10: Timer 1 reached 11: Timer 2 reached 12: Indication for completion of phase	1	
	P324	Reserved	procedure 14: PID maximum 15: PID minimum 16: 4-20mA disconnection 17: Overload 18: Over torque 26: Winding operation completed 27: Counter reached 28: Intermediate counter reached 29:Water supply by constant voltage	1	
	P325	Alarm output terminal RA, RC (0~32)	"1" turn on "0" turn off	1	03

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initial value
5	P326	Reserved	0: Frequency output 1: current output	1	
I/O functions	P327	Reserved	2: Dc bus voltage 3: Ac voltage 4: Pulse output, lpulse/ Hz 5: 2pulses/Hz 6: 3 pulses/Hz 7: 6 pulses/Hz	1	
	P400	Jog frequency setting	0.00~maximum frequency	0.1	5.00
	P401	Acceleration time 2	0~999.9s	0.1S	10.0
	P402 P403	Deceleration time 2 Acceleration time 3	0~999.9s 0~999.9s	0.1S 0.1S	10.0
	P404	Deceleration time 3	0~999.9s	0.1S	10.0
	P405	Acceleration time 4/Jog acceleration time	0~999.9s	0.1S	10.0
	P406	Deceleration time 4/Jog deceleration time	0~999.9s	0.1S	10.0
	P407	Designated value of counter	0~999.9s	1	100
	P408	Intermediate value of counter	0~999.9s	1	50
	P409	Limitation of acceleration torque	0~200%	1%	150%
	P410	Limitation of constant speed torque Over voltage	0~200%	1%	00
	P411	prevention selection in deceleration	0/1	1	1
	P412	Automatic Voltage regulation selection	0~2	1	1
	P413	Automatic- energy- saving selection	0~100%	1%	00
	P414	DC Braking voltage	Depends on models	0.1	Changing
Seco	P415	Braking duty	40~100%	1	50%
ondar	P416	Restart after instant power off	0~1	1	0
Secondary application	P417	Allowable time of power cut	0~10s	1	5.0S
icatior	P418	Flank restart Current limited level	0~200%	1	150%
_	P419	Flank restart time	0~10s	1	10
	P420	Fault restart times  Delay time for	0~5s	1	0
	P421	restart after fault	0~100	2	2
	P422 P423	Over torque action Over torque	0~3 0~200%	1	0
	-	detection level Over torque			
	P424 P425	detection time Reaching	0~20.0S  0.00~maximum frequency	0.1	100
	P426	Frequency 1 Reaching	0.00~maximum frequency	0.1	5.0
	P427	Frequency 2 Timer 1 setting	0~10.0s	0.1	0
	P428	Timer 2 setting	0~100s	1	0
	P429	Constant-speed torque limiting time Width of arrival	0~999.9s	0.1	Changing
	P430	of frequency in hysteretic loop	0.00~2.00	0.1	0.50
	P431 P432	Jump frequency 1  Jump frequency 2	0.00~maximum frequency 0.00~maximum frequency	0.1	0
	P433	Jump frequency hysteresis loop width	0.00~2.00	0.1	0.50
	P434	UP/DOWN frequency step	0~10.00Hz	0.1	0.1
	P435	UP/DOWN frequency Memory options	0: memory 1: No Memory	1	0
	P500 P501	PLC memory mode PLC starting mode	0~1 0~1	1	0
PLC operation	P502	PLC running mode	0-1  0: PLC stops after running for one cycle  1: PLC stop mode, it stops after running for one cycle  2: PLC cycle running  3: PLC stop mode, cycle running mode  4: PLC operates at the last frequency after running for one cycle.	1	0
	P503	Multi-speed 1	0.00~maximum frequency	0.1	20.0
	P504 P505	Multi-speed 2 Multi-speed 3	0.00~maximum frequency 0.00~maximum frequency	0.1	10.0
	P505 P506	Multi-speed 3 Multi-speed 4	0.00~maximum frequency	0.1	25.0
	P507	Multi-speed 5	0.00~maximum frequency	0.1	30.0

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initial value
	P508	Multi-speed 6	0.00~maximum frequency	0.1	35.0
	P509	Multi-speed 7	0.00~maximum frequency	0.1	40.0
	P510	Multi-speed 8	0.00~maximum frequency	0.1	45.0
	P511	Multi-speed 9	0.00~maximum frequency	0.1	50.0
	P512	Multi-speed 10	0.00~maximum frequency	0.1	10.0
	P513	Multi-speed 11	0.00~maximum frequency	0.1	10.0
	P514	Multi-speed 12	0.00~maximum frequency	0.1	10.0
	P515	Multi-speed 13	0.00~maximum frequency	0.1	10.0
	P516	Multi-speed 14	0.00~maximum frequency	0.1	10.0
	P517 P518	Multi-speed 15	0.00~maximum frequency 0~9999s	0.1 1S	10.0
70	P519	PLC operation time 1 PLC operation time 2	0~9999s 0~9999s	1S	100
PLC operation	P520	PLC operation time 3	0~9999s	1S	100
မ	P521	PLC operation time 4	0~9999s	1S	100
era	P522	PLC operation time 5	0~9999s	1S	0
iion	P523	PLC operation time 6	0~9999s	1S	0
	P524	PLC operation time 7	0~9999s	1S	0
	P525	PLC operation time 8	0~9999s	1S	0
	P526	PLC operation time 9	0~9999s	1S	0
	P527	PLC operation time 10	0~9999s	1S	0
	P528	PLC operation time 11	0~9999s	1S	0
	P529	PLC operation time 12	0~9999s	1S	0
	P530	PLC operation time 13	0~9999s	1S	0
	P531	PLC operation time 14	0~9999s	1S	0
	P532	PLC operation time 15	0~9999s	1S	0
	P533	PLC operation	0~9999	1	0
		direction	0: PID disable		
P600	P600	PID starting mode	1: PID start 2: PID start by external terminal	1	0
	P601	PID operation mode selection	0: Negative feedback mode 1: Positive feedback mode 0: figure mode (P604)	1	0
	P602	PID action set point	1: AVI (0-10V) 2: AVI (0-20mA)	1	0
	P603	PID feedback value selection	0: AVI (0-10V) 1: AVI (0-20mA) 2: Reserverd 3: Reserverd	1	0
	P604	PID figure target value setting	0.0~100.0%	0.1%	50%
	P605	PID upper limit alarm value	0~100.0%	1%	100%
	P606	PID lower limit alarm value	0~100.0%	1%	0%
	P607	PID proportional band	0.0~200.0% 0.0~200.0 S.0	0.1%	100%
PID op	P608	PID integral time	means closed	0.1s	0.3s
peration	P609 P610	PID differential time PID action step- lergth	0.00.0~20.00 S.0 means closed 0.00~1.00Hz	0.1s 0.1	0.0 0.5Hz
5	P611	PID standby frequency	0.00~120.0Hz (0.00Hz) 0.00Hz means sleep function is closed	0.1	0.0Hz
	P612	PID standby duration	0~200s	1S	10s
	P613	PID wake-up value	0~100%	1%	0
	P614	PID corresponding	0~9999	1	9999
		value of display			
	P615	PID diqit of display	1~5	1	4
	P616	PID decimal digits of display	0~4	1	2
	P617	PID upper limit frequency	0~max. frequency	0.1	48.00
	P618	PID lower limit frequency	0~max. frequency	0.1	20.00
-	P619	PID working mode	0: Always work (PID function open) 1: When feedback reaches upper limit (P605), it will work at Min-frequency. When feedback reaches lower limit (P606), PID will begin to work.	1	0
RS-485	P700	Communication speed	0: 4800bps 1: 9600 bps 2: 19200 bps 3: 38400 bps		1
RS-485 Communication	P701	Communication mode	0: 8NI FOR ASC 1: 8EI FPR ASC 2: 8OI FOR ASC 3: 8NI FOR RTU 4: 8EI FOR RTU 5: 8OI FOR RTU		0
ĭ	P702	Communication	0~240	1	0

Function	Parameters	Name	Setting Range	Minimum Setting increments	Initial value
	P800	Advanced application parameter lock	0: Locked 1: Unlocked	1	1
	P801	System 50Hz/60Hz setting	0~50Hz 1~60Hz	1	1
	P802	Constant torque or variable torque selction	0: Constant torque 1: Variable torque	1	1
	P803	Over-voltage protection setting	changing	0.1	changing
	P804	Under-voltage protection setting	changing	0.1	changing
	P805	Over-temperature protection setting	40~120°C	0.1	85/95°C
Adv	P806	Current display filter time	0~10.0	0.1	2.0
Advanced application	P807	0-10V analogue output low end calibration coefAlient	0-9999	1	-
olication	P808	0-10V analog output high end calibration coefAlient	0-9999	1	-
	P809	0-20mA analogue output low end calibration coefAlient	0-9999	1	-
	P810	0-20mA analog output high end calibration coefAlient	0-9999	1	-
	P811	Compensation frequency point for dead time	0.00~maximum frequency	0.01	0.00
	P812	UP/DOWN frequency Memory options	0: memory 1: No Memory	1	1

Operation Panel Indication	Name	Possible fault reason	Corrective action
OC0 / UC0	Over current during stop	1: Inverter fault	Please contact your sales representative
OC1/UC1	Over current during acceleration	1: Acceleration time is too short 2: V/F curve is not set correctly 3: Motor or motor wire have short circuit to the ground 4: The torque boost is set too fast 5: The input voltage is too low 6: Directly start up the running motor 7: The inverter setting is not correct 9: The inverter fails	1: Increase acceleration time 2: Correctly set V/F curve. 3: Check the insulation of motor and motor wire. 4: Reduce the value of torque boost. 5: Check input voltage 6: Check the load 7: Set tracing startup 8: Enlarge capacity of inverte 9: Sent for repairing
OC2 / UC2	Over current during deceleration	Decelerate time is too short     Inverter capacity is inappropriately set     Whether there is any disturbing	I: Increase deceleration time     Enlarge inverter capacity     Solve disturbing resource
OC3 / UC3	Over current during constant speed	1: The insulation of motor and motor wire is not good 2: Load fluctuation 3:Fluctuation of input voltage and the voltage is low 4: Inverter capacity is inappropriately set 5: Whether there is a large power motor starting up and leads the input voltage goes down 6: Whether there is a disturbing resource to disturb inverter	1: Check the insulation of motor and motor wire 2: Check load situation and mechanical lubrication 3: Check input voltage 4: Enlarge the capacity of inverter 5: Increase capacity of transformer 6: Solve disturbing resource
OU0	Over voltage during stop	The deceleration time is short     The deceler	Check the power supply voltage     Sent for repairing
OU1	Over voltage during acceleration	Abnormal power supply     Peripheral circuitry is incorrectly set (switch control on or off, etc.)     Inverter fault	Check the power supply voltage     Do not use power supply switch to control the inverter on or off     Sent for repairing
OU2	Over voltage during deceleration	Power supply voltage abnormal     Energy feedback load     Braking resistor incorrectly set	Check the power supply voltage     Is a stall braking unit and resistance     Affirm resistance setting again

Operation Panel Indication	Name	Possible fault reason	Corrective action	
OU3	Over voltage during constant speed	Decelerate time is too short     Power supply voltage abnormal     Over load     Braking resistor incorrectly set     Braking parameter is incorrectly set	Increase deceleration time     Check the power supply     voltage     Check braking unit and     resistance     Set Braking resistor over     again     Correctly set parameter, e.g.     braking tube voltage, etc	
LU0	Under voltage during stop	1: Power supply voltage abnormal 2: Phase missing	Check the power supply voltage     Check power supply and switch whether there is phase missing	
LU1	Under voltage during acceleration	1: Power supply voltage	2: Check whether peripheral	
LU2	Under voltage during deceleration	abnormal 2: Phase missing 3: There is large load power	setting bad connection leads phase missing 3: Please use independent	
LU3	Under voltage during constant speed	start up in the input	power supply	
OL0 during stop			I. Dadova ska land maink	
OL1 during acceleration		1: Overload 2: Acceleration time is too short 3: Torque boost is too fast 4: V/F curve incorrectly set 5: Under voltage of input 6: Before motor stops, inverter starts up 7: Fluctuation or blocking in	2: Increase acceleration time	
OL2 during deceleration	Inverter overload		3: Reduce torque boost rate 4: Set V/F curve over again 5: Check input voltage, increase inverter capacity  (continuous)  (continuous)	
OL3 during constant speed		loading	6: Adopt tracing startup mode 7: Check load condition	
OT0 during stop OT1 during acceleration OT2 during deceleration OT3 during constant	Motor overload	1: The motor for use under overload 2: Acceleration time is too short 3: Motor protection setting is too small 4: V/F curve is incorrectly set 5: Torque boost is too fast 6: Bad motor insulation 7: Motor setting is too small	1: Reduce the load weight. 2: Increase acceleration time 3: Increase protection setting 4: Correctly set V/F curve 5: Reduce torque boost rate 6: Check motor insulation and replace motor 7: Use larger inverter or motor	
speed	Emergency stop	1: Inverter is in Emergency stop condition	After release Emergency stop, start up as regular procedure	
CO	Communication	Communication line connection has problem     Communication parameter is incorrectly set     Transmission format is wrong	1: Perform wiring of the RS-485 terminals properly 2: Set parameter over again 3: Check data transmission format	
20	4-20mA wire broken	1: Terminal is loose; signal input line is bad connected	1: Perform wiring of the 4-20mA terminals properly.	
Pr	Parameter write error	Parameter setting is wrong	After stopping operation, make parameter setting.	
Err	Wrong parameter group	The parameter does not exist or the factory setting parameter	Quit this parameter	